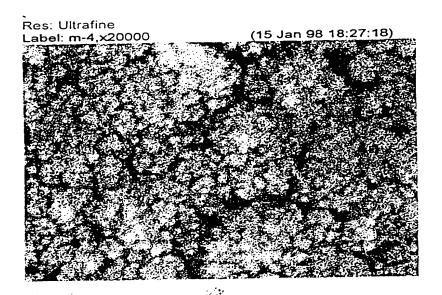


F1G. 1A



F16. 18

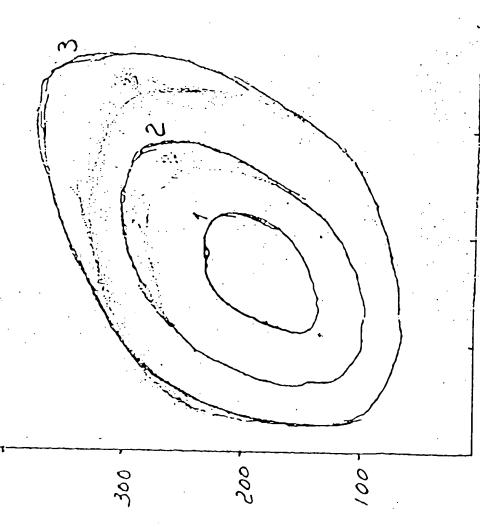
PRINT OF DRAWINGS AS GRIGINALLY FIL

7. C= 2000 /1/2 = 2. C= 1500 /1/2 = 3. C= 1000 /1/2 =

PRESCURE

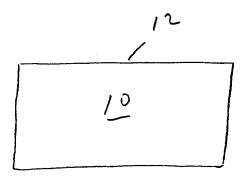
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(295/4) BITE MOITIZOGEC

PRINT OF DRAWINGS AS ORIGINALLY FILE



F16. 3.A

17.30

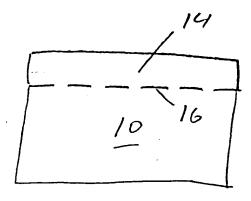
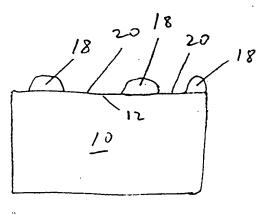
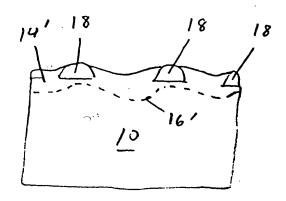


FIG. 3B.

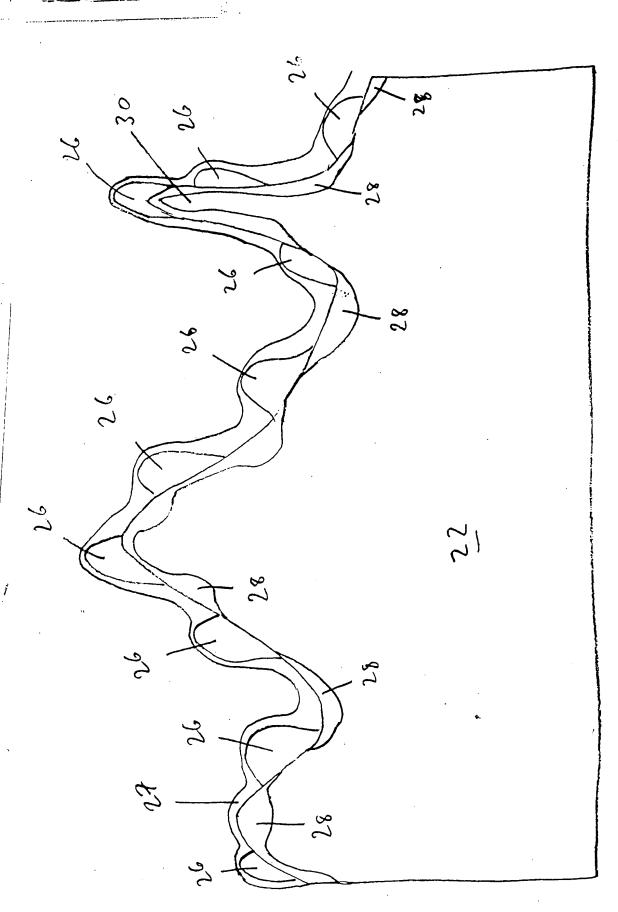


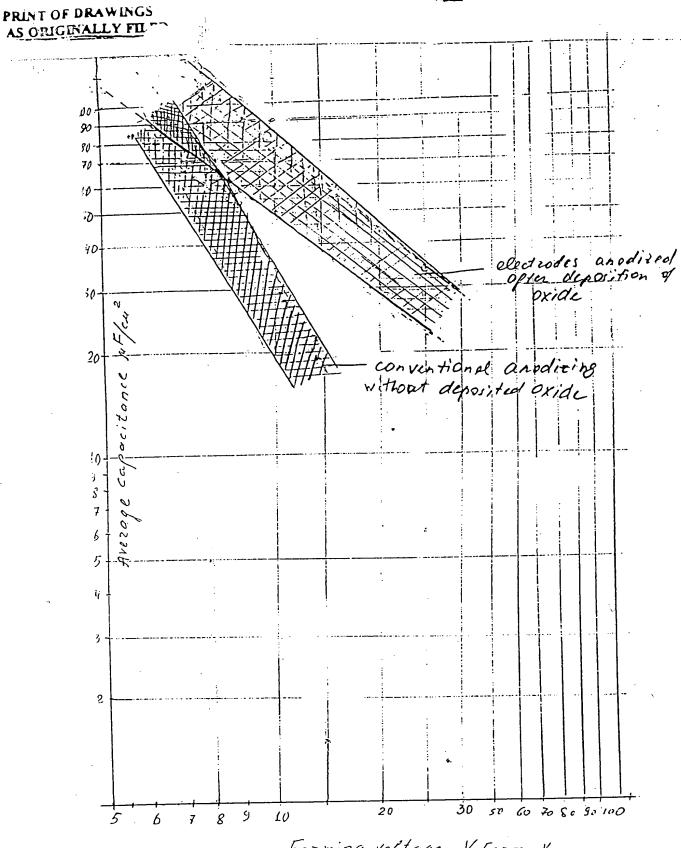
F16.3C



F1G. 30







Forming voltage V Form. V

F16. 4